

✖	Equipment :	Nissan Outlet drill machine	Loss Type :		Failure Loss							KAIZEN IDEA SHEET	
	Department :	Production	Result :		N	P	Q	C	D	S	M		
	Cell :	CNC Machine Engine	Type :										
Unit Name :			Minda Corproation Ltd. - Noida Plant, Noida			Operation :							Nissan Outlet drilling
Kaizen Theme:			ID oval dure to wrong drilling operation			Idea :							Avoid wrong loading of parts in fixture.
Problem / Present Status			Counter Measure			Benchmark :		0 defect					
ID oval dure to wrong drilling operation			Elliminate chances of part wrong loading in fixture			Target :		0 defect					
						Start :	02/08/2013		Finished :	02/08/2013			
						Note :							
						Team Members :							
						1. Mr. Ram More			2. Mr. Ravi Kumar				
						3. Mr. Sunil Joshi			4. Mr. Amit Mane				
						5. Mr. Ajay Patil			6. Mr. Akshay Shelar				
						Benefits							
						Q	No customer complaints Nos 1.00						
Why Why Analysis :			Result :			Kaizen Sustenance :							
W1 : Why Drill dia getting oval ?			No complaint from customer end from last 1 month			What To Do : Validation of pokyake							
A1 : Part loading from wrong side													
W2 : Why Part loading from wrong side ?						How To Do : During First piece Insoection							
A2 : Wrong side part loading possibility in fixture													
W3 : Why Wrong side part loading possibility in fixture ?						Frequency : Daily							
A3 :						Cost Incurred For Making Kaizen :							
W4 : Why ?						Material Cost		Labour Cost		Total			
A4 :						12000.00		600.00		12600.00			
Root Cause						Scope & Plan For Horizontal Deployment :							
No full proof pokayoke available in fixure						Equipmnet			Target		Status		
						MAZAK H.M.C. 630 N(200.2			02/08/2013		COMPLETE		
Date :			02/08/2013										
Registered By :			pournima.menge@opexworks.com										
Manager's Sign :			Mr. Ashwini Daftardar										
----- Minda Corporation Ltd. - Noida Plant -----													