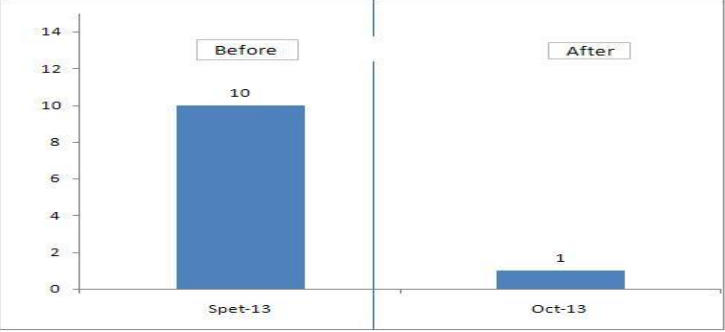


	Equipment :	Boring Machine	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	Quality	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : BM 100/150 Robotic cell			Operation : Frame boring								
Kaizen Theme: To reduce IHR of frame boring dia undersize			Idea : Pokayoke								
Problem / Present Status		Counter Measure			Benchmark :		11				
BM 100/150 Frame head pipe boring dia under size by 20-30 micron n		After every 275 head pipe boring - Boring machine will stop and buzzer sound start,			Target :		Zero				
					Start :		01/10/2013		Finished : 04/10/2013		
					Note :						
					Team Members :						
					1. Rahul Kumawat			2. Raosaheb Bansode			
					3. Mayur Bgate			4.			
					5.			6.			
					Benefits						
					C		Cost of poor quality reduced Rs 0.00				
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why BM 100/150 Frame Head pipe boring dia under size by 20-30 micron ? A1 : Insert change frequency not followed W2 : Why Insert change frequency not followed ? A2 : Poka W3 : Why Poka ? A3 : W4 : A4 :		In house trend of boring dia undersize			What To Do : Pokayoke Audit						
					How To Do : Working of pokayoke						
					Frequency : Every day						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
					20000.00		2000.00		22000.00		
					Scope & Plan For Horizontal Deployment :						
					Equipmnet			Target		Status	
					Boring machine			10/12/2013		PENDING	
Root Cause Poka											
Date : 01/10/2013											
Registered By : Mr. Sachin Lahe											
Manager's Sign : Mr. Hemant Sriwastava											
----- Bajaj Auto Ltd. -----											