

	Equipment :	Washing M/C	Loss Type :		Material loss							KAIZEN IDEA SHEET Kaizen ID : 586
	Department :	Production	Result :		N	P	Q	C	D	S	M	
	Cell :	CNC Machine Engine	Type :									
Unit Name :			Lear Automotive, Nasik, Nasik			Operation :		Mirror plate packing				
Kaizen Theme:			To reduce scratch rejection at final washing stage			Idea :		Stand for wet glass plate resting				
Problem / Present Status			Counter Measure			Benchmark :		0				
Scratch rejection is high at final washing stage			A wooden stand provided for wet glass plate resting so that there is no contact between plates to avoid scratches			Target :		0				
						Start :		02/08/2013		Finished :		02/08/2013
						Note :						
						Team Members :						
						1. Mr. Ram Yadav		2. Mr. Ravi Chopra				
						3. Mr. Nitish Gore		4. Mr. Sameer Joshi				
						5. Mr. Jay Kadam		6. Mr. Ajit Pawar				
						Benefits						
						Q		Scratch rejection at final washing stage reduced Nos 20.00				
Why Why Analysis :			Result :			Kaizen Sustenance :						
W1 : Why Scratch rejection is high at final washing stage ?			Scratch rejection at final washing stage reduced			What To Do : To check periodically for effective working of unit						
A1 : Rubbing of wet glass plates with each other						How To Do : Cross check by operating by group leader						
W2 : Why Rubbing of wet glass plates with each other ?						Frequency : Twice in shift						
A2 : No stand for wet glass plate resting						Cost Incurred For Making Kaizen :						
W3 :						Material Cost		Labour Cost		Total		
A3 :						500.00		100.00		600.00		
W4 :						Scope & Plan For Horizontal Deployment :						
A4 :						Equipmnet		Target		Status		
Root Cause						MAZAK H.M.C. 630 N(200.5)		02/08/2013		COMPLETE		
No stand for wet glass plate resting												
Date :												
Registered By :												
Manager's Sign :												
----- Lear Automotive, Nasik -----												

