

	Equipment :	Washing M/C	Loss Type :		Material loss							KAIZEN IDEA SHEET Kaizen ID : 588	
	Department :	Production	Result :		N	P	Q	C	D	S	M		
	Cell :	CNC Machine Engine	Type :										
Unit Name :			Press and Fab - Kaizen Admin, Pune			Operation :							Mirror plate packing
Kaizen Theme:			To reduce scratch rejection at final washing stage			Idea :							Stand for wet glass plate resting
Problem / Present Status			Counter Measure				Benchmark :		0				
Scratch rejection is high at final washing stage			A wooden stand provided for wet glass plate resting so that there is no contact between plates to avoid scratches				Target :		0				
							Start :		02/08/2013		Finished :		02/08/2013
							Note :						
							Team Members :						
							1. Mr. Ram Yadav			2. Mr. Ravi Chopra			
							3. Mr. Nitish Gore			4. Mr. Sameer Joshi			
							5. Mr. Jay Kadam			6. Mr. Ajit Pawar			
							Benefits						
							Q Scratch rejection at final washing stage reduced Nos 20.00						
Why Why Analysis :			Result :				Kaizen Sustenance :						
W1 : Why Scratch rejection is high at final washing stage ?			Scratch rejection at final washing stage reduced				What To Do : To check periodically for effective working of unit						
A1 : Rubbing of wet glass plates with each other													
W2 : Why Rubbing of wet glass plates with each other ?							How To Do : Cross check by operating by group leader						
A2 : No stand for wet glass plate resting													
W3 :							Frequency : Twice in shift						
A3 :							Cost Incurred For Making Kaizen :						
W4 :							Material Cost		Labour Cost		Total		
A4 :							500.00		100.00		600.00		
							Scope & Plan For Horizontal Deployment :						
							Equipmnet		Target		Status		
							MAZAK H.M.C. 630 N(200.5)		02/08/2013		COMPLETE		
Root Cause													
No stand for wet glass plate resting													
Date :			02/08/2013										
Registered By :			pournima.menge@opexworks.com										
Manager's Sign :			Mr. Ashwini Daftardar										
----- BAL Prass and Fab Team -----													