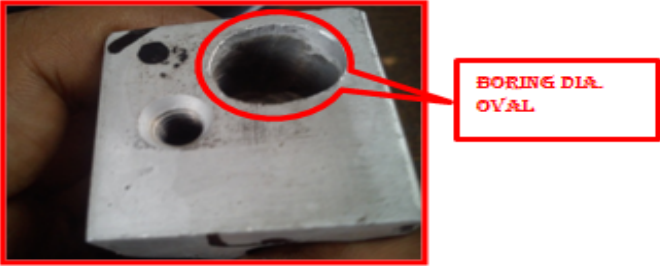
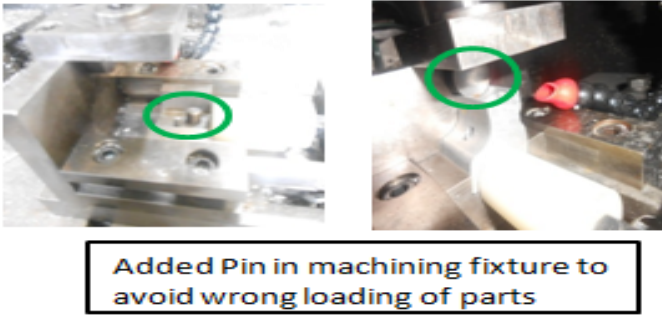
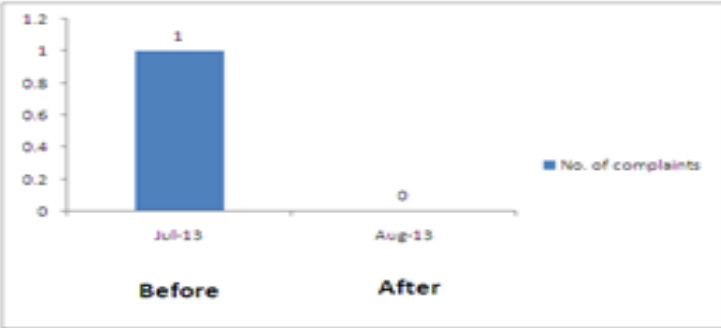


✖	Equipment :	Nissan Outlet drill machine	Loss Type :	Failure Loss							KAIZEN IDEA SHEET Kaizen ID : 593
	Department :	Production	Result :	N	P	Q	C	D	S	M	
	Cell :	CNC Machine Engine	Type :								
Unit Name : Hero MotoCorp Ltd, Gurgaon			Operation : Nissan Outlet drilling								
Kaizen Theme: ID oval dure to wrong drilling operation			Idea : Avoid wrong loading of parts in fixture.								
Problem / Present Status		Counter Measure		Benchmark :		0 defect					
ID oval dure to wrong drilling operation		Eliminate chances of part wrong loading in fixture		Target :		0 defect					
				Start :		02/08/2013		Finished :		02/08/2013	
				Note :							
				Team Members :							
				1. Mr. Ram More		2. Mr. Ravi Kumar					
				3. Mr. Sunil Joshi		4. Mr. Amit Mane					
				5. Mr. Ajay Patil		6. Mr. Akshay Shelar					
				Benefits							
				Q		No customer complaints Nos 1.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Drill dia getting oval ? A1 : Part loading from wrong side W2 : Why Part loading from wrong side ? A2 : Wrong side part loading possibility in fixture W3 : Why Wrong side part loading possibility in fixture ? A3 : W4 : Why ? A4 :		No complaint from customer end from last 1 month 		What To Do : Validation of pokyake How To Do : During First piece Insoection Frequency : Daily							
Root Cause				Cost Incurred For Making Kaizen :							
No full proof pokayoke available in fixure				Material Cost		Labour Cost		Total			
				12000.00		600.00		12600.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet		Target		Status			
				MAZAK H.M.C. 630 N(200.2		02/08/2013		COMPLETE			
Date : 02/08/2013											
Registered By : pournima.menge@opexworks.com											
Manager's Sign : Mr. Ashwini Daftardar											
----- Hero Moto Corp Ltd -----											