



	Equipment :	Washing M/C	Loss Type :	Material loss							KAIZEN IDEA SHEET
	Department :	Production	Result :	N	P	Q	C	D	S	M	
	Cell :	CNC Machine Engine	Type :								
Unit Name : Hero MotoCorp Ltd, Gurgaon			Operation : Mirror plate packing								Kaizen ID : 594
Kaizen Theme: To reduce scratch rejection at final washing stage			Idea : Stand for wet glass plate resting								
Problem / Present Status		Counter Measure		Benchmark :		0					
Scratch rejection is high at final washing stage		A wooden stand provided for wet glass plate resting so that there is no contact between plates to avoid scratches		Target :		0					
				Start :		02/08/2013		Finished :		02/08/2013	
				Note :							
				Team Members :							
				1. Mr. Ram Yadav		2. Mr. Ravi Chopra					
				3. Mr. Nitish Gore		4. Mr. Sameer Joshi					
				5. Mr. Jay Kadam		6. Mr. Ajit Pawar					
				Benefits							
				Q Scratch rejection at final washing stage reduced Nos 20.00							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Scratch rejection is high at final washing stage ?		Scratch rejection at final washing stage reduced		What To Do : To check periodically for effective working of unit							
A1 : Rubbing of wet glass plates with each other											
W2 : Why Rubbing of wet glass plates with each other ?				How To Do : Cross check by operating by group leader							
A2 : No stand for wet glass plate resting											
W3 :				Frequency : Twice in shift							
A3 :				Cost Incurred For Making Kaizen :							
W4 :				Material Cost		Labour Cost		Total			
A4 :				500.00		100.00		600.00			
Root Cause				Scope & Plan For Horizontal Deployment :							
No stand for wet glass plate resting				Equipmnet		Target		Status			
				MAZAK H.M.C. 630 N(200.5)		02/08/2013		COMPLETE			
Date : 02/08/2013											
Registered By : pournima.menge@opexworks.com											
Manager's Sign : Mr. Ashwini Daftardar											
----- Hero Moto Corp Ltd -----											